



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

TÜV SÜD/15085/CL1/377/12/5

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

Autokühler GmbH & Co. KG
Am Hohlen Weg 31
34369 Hofgeismar
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2025-03-03 until 2028-02-09

München, 2025-03-03
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) SCHMECK



Certification Body
Material and Welding Technology

Dipl.-Ing. SACK
Deputy head of certification body



EQ3104147

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany



CERTIFICAT

CERTIFICADO

СЕРТИФИКАТ

認證證書

CERTIFICATE

ZERTIFIKAT

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22, 22/24, 23 23 22, 23 22/24 23	t = 3 - 12 mm t = 3 - 12 mm t = 3 - 32 mm t = 3 - 8 mm t = 3 - 12 mm D ≥ 25 mm	BW fully mechanized; BW; FW:t=3-16mm FW FW FW
141	21/23.1 22, 23, 23/24 22, 23 22/24 23 23 23/24 24	t = 3 - 12 mm t = 3 - 12 mm t = 3 - 32 mm t = 3 - 8 mm t = 1 - 4 mm D ≥ 30 mm t = 3 - 12 mm D ≥ 10 mm t = 3 - 12 mm D ≥ 40 mm t = 3 - 12 mm D ≥ 40 mm	FW, a = 3,75 - 7,5 mm BW FW FW FW BW BW FW

Area of Application:

- New build of railway vehicles and their components
 - Heat exchanger as pressure vessel and piping
 - fastening brackets

Responsible welding coordinator(s):

Dennis Bauch, Level A (IWE)

born: 1977-03-28

1st deputy(ies) of the responsible welding coordinator(s):

Stephan Meusel, Level A (IWE)

born: 1970-09-03

Others deputies:

Meik Nehring, Level C (IWS)

born: 1965-10-29

Remarks:

The welding coordinators Dennis Bauch, Stephan Meusel are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

TÜV SÜD/15085/CL1/377/12/5

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.

